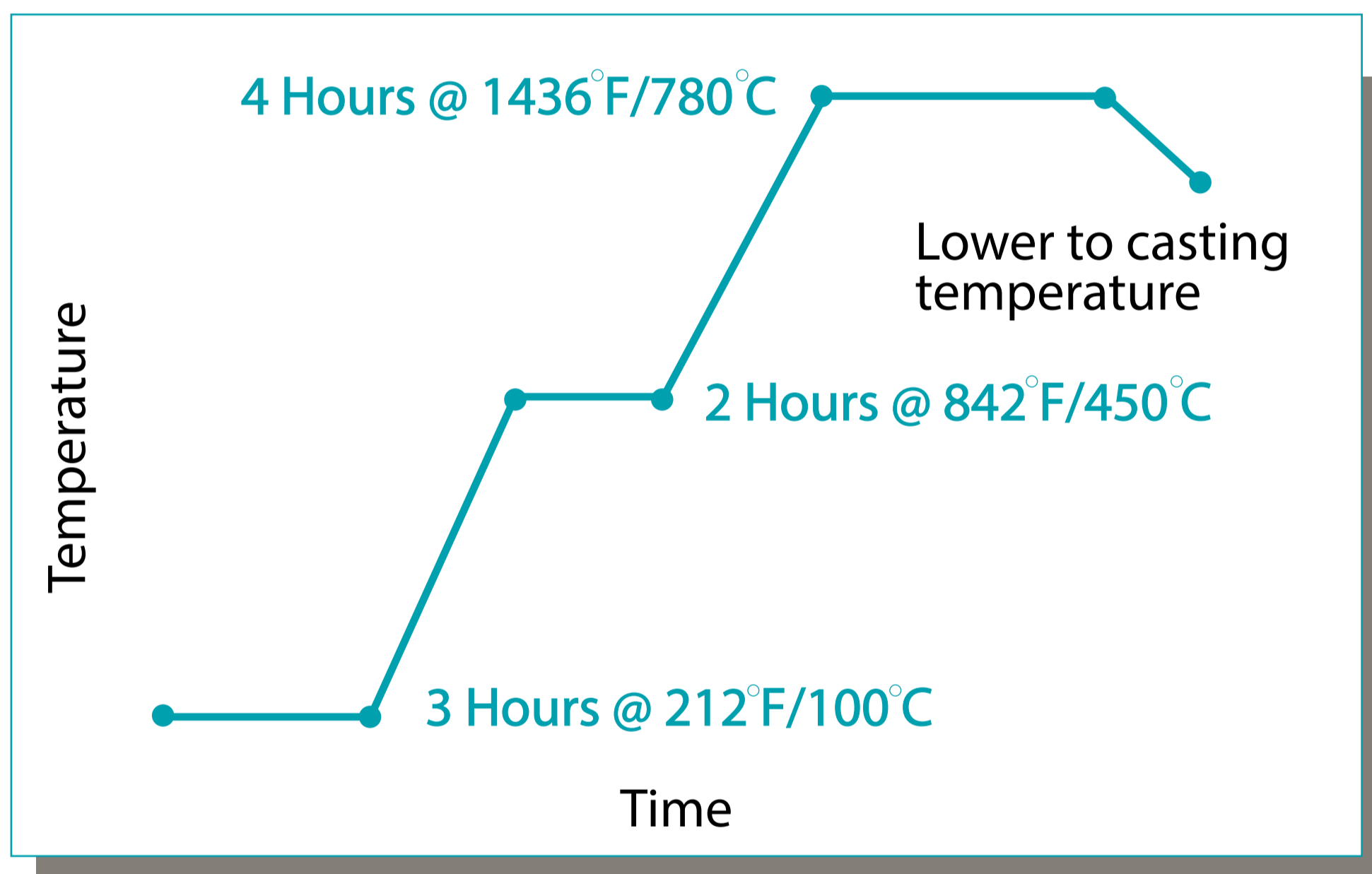


# SureCast™ Burnout

## Flask, Investment & Burnout

Prepare investment based on instructions provided by the manufacturer. Printed models have been cast in a wide range of commercially available bonded investments: gypsum and phosphate, with successful results. The burnout schedule below can vary based on a user's oven setup and flask size. Please use the provided information as a valuable first step to determine your ideal setup.

Optimized burnout using Prestige Optima investment. Use ramp up rate of 2 hours in between stages



## Casting

Models have been tested in the following investments :

- Prestige optima
- Plasticast
- Ultravest maxx

